

OUTERIMPACT

Sig® Military M17 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

- While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

WARNING: Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

Step 1: Disassemble slide to remove rear sight plate per manufacturer's instructions taking care not to lose the Loaded Chamber Indicator or the Loaded Chamber Indicator spring.



Step 2: Place Outerimpact plate onto slide with notch for the Loaded Chamber Indicator to the front under the cut-out.

Step 3: Secure adapter plate foundation to slide using the M4x6mm screws from the bag marked MNT HDWR and torque to 25 in/lb with a torque wrench.

Step 4: Place adapter plate top on the foundation and secure using the two 6-40 Weaver screws. Tighten to 20 in/lbs with a torque wrench.



Step 5: Reassemble slide per manufacturer instructions.

Utilize liquid thread locker upon final installation of all threaded fasteners