

Sig® P320 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

• While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

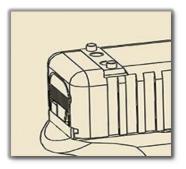
WARNING: Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

Step 1: Remove existing rear sight from slide

Step 2: Install OUTERIMPACT dovetail onto slide.

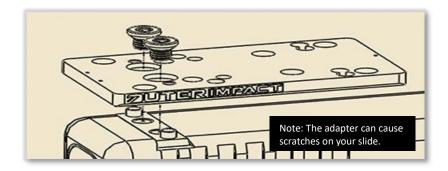






Step 3: Test fit the Red Dot sight to Outerimpact adapter, utilizing adjacent chart. Note: Make sure screws do not stick out beyond bottom of adapter. After test fitting, remove Red Dot sight from adapter.

Step 4: Secure sight adapter to dovetail with supplied weaver screws. Torque to 25 in/lb.



WARNING: Failure to follow all installation guidelines including recommended torque specifications can lead to property damage and/or bodily harm

Step 5: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to 12 in/lbs

| Dot signit adapter and torque to 12 m/ms | | | | |
|--|---------------------------------------|--|---|--|
| Mounting Patterns | Sight Manufacturer | Sight Models | Screws Used | |
| The RED circles indicate locations for 2 included alignment pins The BLACK circles indicate locations for mounting screws Torque to 12 in/lb. | | | | |
| • <u>• • • • • • • • • • • • • • • • • • </u> | Vortex Burris UTG TrueGlo | Viper Fast Fire 3 Reflex Micro Dot | M3 x 8 | |
| | Burris Doctor Insight Eotech | Fast Fire 2 MRDS MRDS | M3 x 6 | |
| | Vortex | Venom | M3 x 6 | |
| ○ | Trijicon | RMR | #6 | |
| | Holosun | 407c/507c | Additional Screw Purchase Required | |
| 000000 | Leupold | Delta Point Delta Point Pro | Sight Supplied Screws work | |
| <u></u> | Shield | RMS | Additional Screw Purchase Required | |
| • • • • | Vortex Sig Sauer CMORE | Razor Romeo 3, MAX, XL | M4 | |
| () Y • () () () | | RTS & STS | | |

Note: The adapter has an intentional curve. This crve will flatten out when mounted.

Utilize liquid thread locker upon final installation of all threaded fasteners